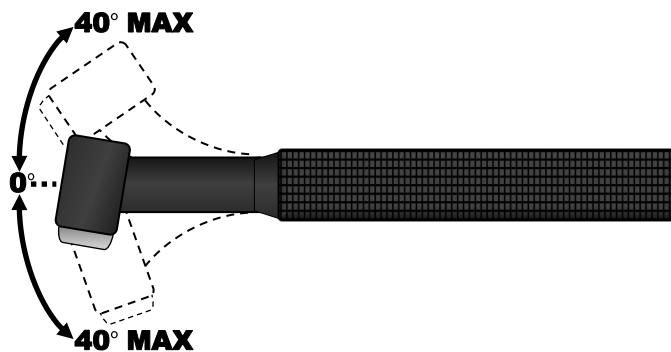




WARNING!

Do not flex the torch neck more than 40° from torch centerline!

- Exceeding more than 40° of flex in any direction from torch center line will damage your torch and void the torch warranty. **To maximize torch life, keep the flex angle under 35°.**
- Keep the torch flex cycles to a minimum. The flexible portion of the torch neck also conducts power. It is made from solid copper wire. Too many flex cycles causes metal fatigue and breakage.
- Avoid kinking of the torch neck or making a sudden change in angle. Spread the flex over the entire length of the neck. Allow the torch neck to follow a gentle curve.
- Bend only in one plane. Do not twist, or create a side to side offset of the torch head/neck.



WATCH YOUR FLEX!

Just because you can doesn't mean you should.